

Date: Monday, 11/21/2005 3:39:49 PM
 User: Linda Lacelle

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : BRACE STRUT |
| Job Number : 23539 | |
| Estimate Number : 10847 | |
| P.O. Number : N/A | Part Number : AS3509226 |
| This Issue : 11/21/2005 S.O. No. : N/A | Drawing Number : AS3509217 REV 3 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : LARGE FAB ASSY | Drawing Revision : 3 |
| Previous Run : N/A | Material : N/A |
| Written By : SEE COMMENT BELOW | Due Date : 11/28/2005 Qty: 6 Um: Each |
| Checked & Approved By : SEE ABOVE USER & DATE | |
| Comment : Est Rev:A New Issue 05-11-21 JLM | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-----------|---------|
| 1.0 | AS3509212 | Bushing |
|-----|-----------|---------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

| Qty | Part# | Description | Batch |
|-----|-----------|-------------|--------|
| 2 | AS3509212 | Bushing | M17679 |

CPL 06.05.03 ✓

| | | |
|-----|-----------|--------|
| 2.0 | AS3509219 | Plates |
|-----|-----------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

| Qty | Part# | Description | Batch |
|-----|-----------|-------------|--------|
| 2 | AS3509219 | Plate | M17679 |

CPL 06.05.03 ✓

| | | |
|-----|-----------|-------|
| 3.0 | AS3509218 | Strap |
|-----|-----------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

| Qty | Part# | Description | Batch |
|-----|-----------|-------------|--------|
| 1 | AS3509218 | Strap | M17679 |

CPL 06.05.03 ✓

| | | |
|-----|-----------|---------|
| 4.0 | AS3509221 | Bushing |
|-----|-----------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

| Qty | Part# | Description | Batch |
|-----|-----------|-------------|--------|
| 1 | AS3509221 | Bushing | M17679 |

CPL 06.05.03 ✓

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACE STRUT

Job Number: 23539

Part Number: AS3509226

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 M4130T0500W035 SQ TUBE



Comment: Qty.: 1.3125 f(s)/Unit Total: 7.8750 f(s)

Material: M4130 .500" X .500" .035" Wall

(M4130T0500W035)

Batch: M17679

CPL 06.05.03 ✓

6.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Cut AS350-92-22 Strut from 1/2" x 1/2" tube.

2-Weld As per Dwg AS350-9217

A/R 4130 Rod Batch: M9430

3-Deburr and remove any markings on material.

4-Ream Bushing holes as per Dwg AS350-9217

CPL 06.05.03 ✓

7.0 QC5/9 WELD INSPECTION



Comment: WELD INSPECTION

06/05/03 (6)

8.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

06-05-03 (6)

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57492

06/05/03 (6)

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Drawing Name: BRACE STRUT

Job Number: 23539

Part Number: AS3509226

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

LD

06/05/04

(6)

Job Completion



u 06-05-04

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
10:29 am

| | | | |
|-------------------|---------------|------------------|----------------|
| Work Order No | : 0023539 | Department Code: | |
| Project Name | : AS350-92-26 | Burden Flags | : NNNNNNNN |
| Project For | : WK524 | WO Status | : Open |
| Work Order Type | : Main | Invoice State | : Not Invoiced |
| Main WO Number | : | Invoice Date | : |
| House Part Number | : AS350-92-26 | Invoice Number | : |
| Description | : | Invoice Amount | : 0.00 |
| Manufactured | : No | Order Entry No | : |
| Amount Req'd | : 0 | OE Value | : 0.00 |
| Amount Done | : 0 | Est Margin | : 0.000% |
| Start Date | : 06-07-05 | Actual Margin | : 0.000% |
| Est Finish Date | : | | |
| Act Finish Date | : | | |
| Drawings Req'd | : No | | |
| Ok for Approval | : | | |
| Approval Rec'd | : | | |

\$0. Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | 0.00 | 0.00 | 0.00 | | |
| Production Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | 0.00 | 0.00 | 0.00 | | |
| CNC | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | 0.00 | 0.00 | 0.00 | | |
| Misc. | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | | | | | |
| Burden | 0.00 | 0.00 | 0.00 | | |
| ===== | | | | | |
| Total Cost | 0.00 | 0.00 | 0.00 | | |
| Margin | 0.000 | 0.000 | | | |
| Selling Cost | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | 0.00 | 0.00 |
| Profits/(Loss) | 0.00 | 0.00 |